Fully automated, mixed-signal electro-optical test systems for optoelectronics and singulated photonic devices. Featuring DC, RF and optical measurements in a production-optimized modular layout, and targeted at R&D, volume manufacturing, and anything in between.

**Highlights**
- State-of-the-art, mixed-signal electro-optical test
- Fast, high-precision alignment to single/multiple optical I/O ports
- Designed for all optoelectronic devices and PIC material systems
- Next-generation system platform is adaptable ‘From Lab to Fab’
Fully automated single device electro-optical test

ficonTEC’s TESTLINE production systems are fully automated solutions for electro-optical testing of optoelectronic devices and of singulated PICs (passive/active). Other complex tasks include LIV, spectral and near/far-field beam characterization of single laser chips (incl. VCSELs), unmounted laser diode bars and chip-on-submount (CoS) sources. Lastly, Testline systems can be routinely equipped to also perform detailed optical facet inspection using Deep Learning for defect recognition.

Stand-alone systems are designed to provide as much multi-functional test-&-qualify capability as possible and are best suited to complex testing requirements requiring multiple capabilities within a single machine. This makes the stand-alone systems ideal for test development and for batch processing requirements.

ficonTEC’s next-generation in-line system architecture is designed to be production-line-capable from the ground up. By utilizing state-of-the-art component handling and feed in/out options, TESTLINE and ASSEMBLYLINE systems can be combined in a task-optimized production line configuration to provide volume-capable manufacturing.

Software Control

Process Control Master (PCM) is ficonTEC’s unified process-oriented control interface that ships with all turn-key stand-alone systems and multiple machine configurations. PCM features an intuitive UI that includes all machine vision, high-resolution positioning and system management software routines required to reliably and repeatably drive test process hardware.

PCM is fully enabled for automated mixed-signal electro-optical test and characterization tasks, as well as providing machine vision support for I/O probe-to-port alignment. An up-to-date feature set includes AI-based Deep Learning defect recognition capability, ML-oriented monitoring of production performance data, and the possibility to direct call functions in Python files.
Die-level photonic device test

Multi-channel device testing

Key features

• High-precision motion referencing and alignment
• Pick-&-place from/to standard/custom carrier formats
• Die-level handling, testing and sorting as required
• Fiber alignment to I/O ports (arrays) in max. 4s
• Low-loss I/O port coupling with < 0.4 dB repeatability

General tasks & applications

• Rapid R&D, in-line & end-of-line device testing
• Optical facet inspection with AI defect recognition
• Test-&-qualify of chips, single emitters, laser bars, PICs, silicon photonics, hybrid devices
• Applications in telecom/datacom/5G, sensors and lidar, transport & IoT, 3D scanning & healthcare

Modular & (re-)configurable

• State-of-the-art die and carrier handling options
• FAB & HVM-ready – scalable and parallelizable
• Performance Services options for ML-based operation
• Operate, monitor and sync parallel lines remotely
• Add or swap modules to re-configure & re-purpose

TestLINE is PXI-capable

Compatible with PXI-based e/o instrumentation modules and leveraging NI’s LabVIEWTM. Integration with PCM is seamless, enabling sophisticated e/o test solutions to match individual requirements. Non-LabVIEW and alternative instrumentation environments are also compatible.
ficonTEC is the global market leader for automated assembly and test systems for modern optoelectronics and integrated photonic devices. An unequalled breadth in process capability has been developed in serving the needs of a broad range of applications, including telecom/datacom and 5G, sensors and lidar, IoT and mobility, high-power diode laser assembly, and many more.

A unique and modular approach to production equipment design means that each system delivered is the automated and optimized embodiment of a customer-defined process.

**MANUFACTURING MADE LIGHT**
Solutions for integrated photonics. Built to scale.

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<table>
<thead>
<tr>
<th>Core system specifications</th>
<th>T800</th>
<th>T1200</th>
<th>T1600</th>
<th>T2000</th>
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<tbody>
<tr>
<td>Motion system</td>
<td>single optical probing with 6-axis high-precision alignment*</td>
<td>multiple optical probing with 6-axis high-precision alignment*</td>
<td>electrical probing with 3-axis alignment</td>
<td>electrical probing with 3-axis alignment</td>
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<td>Device handling</td>
<td>pick-&amp;-place from/to Gel-Pak, Waffle Pack &amp; custom</td>
<td>pick-&amp;-place from/to Gel-Pak, Waffle Pack, blue tape &amp; custom</td>
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<td>Temperature control</td>
<td>temperature-controlled chuck, +15 to +80 (+/- 0.1) °C</td>
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<td>Handling options</td>
<td>manual loading and/or single conveyor</td>
<td>automated loading with single or dual conveyor</td>
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<td>Machine vision</td>
<td>system referencing and observation camera options</td>
<td>device and I/O port referencing</td>
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<td>Software features</td>
<td>flexible and powerful process programming</td>
<td>extended operator-less control</td>
<td>Windows 10 PC</td>
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<td>Minimum connections</td>
<td>120 VAC (or country specific)</td>
<td>air/vacuum</td>
<td>100 Mbit/s network</td>
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<td>Cleanroom compliance</td>
<td>ISO 6**</td>
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<tr>
<td>Physical features</td>
<td>rugged steel base production cell</td>
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<td>Dimensions (w x b x h, mm)</td>
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<td>1200 x 1200 x 2000</td>
<td>1600 x 1200 x 2000</td>
<td>1800 x 1200 x 2000</td>
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<tr>
<td>Weight (typ., kg)</td>
<td>1300</td>
<td>1800</td>
<td>2300</td>
<td>2500</td>
</tr>
</tbody>
</table>

* alternative multi-axis configurations optional  ** others available on request

**TESTLINE** systems are suitable for single, batch and volume testing of optoelectronics and singulated PIC devices. Multiple systems can be remotely controlled and operated in parallel and in sync. Custom systems, special purpose cells and robotic systems can be flexibly incorporated to suit customer requirements. Some TESTLINE functionality is available in ASSEMBLYLINE systems.